

TRACING PAPER

Technical Data Sheet

PRODUCT	GRADE
Tracing Paper	-

TECHNICAL INFORMATION

PARAMETER	UNIT	50	60	70	80	90	100	110	130	150	170	180
GRAMMAGE	g/m ²	50±2	60±2	70±2	80±2.5	90±2.5	100±2.5	110±3	130±3	150±3	170±4	180±4
GSM tolerance	g/m ²	3	3	3.5	4	4.5	5	5	5	5.5	5.5	5.5
Moisture	%	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0	≤8.0
Thickness	μm	50±5	55±5	63±5	70±5	78±5	83±5	92±5	106±5	121±5	138±6	140±7
Transparency	%	≥73	≥72	≥70	≥69	≥67	≥66	≥65	≥66	≥60	≥58	≥56
Tearing Resistance	mN	≥150	≥180	≥240	≥280	≥310	≥340	≥360	≥460	≥700	≥750	≥800
PPS - Front	s	≥20	≥20	≥20	≥20	≥20	≥15	≥15	≥10	≥10	≥10	≥10
PPS - Back	s	≥10	≥10	≥10	≥10	≥10	≥10	≥10	≥10	≥6	≥6	≥6
Cobb - Front	g/m ²	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3
Cobb - Back	g/m ²	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3	25±3
EWT - MD	%	≥3.0	≥3.0	≥3.5	≥4.0	≥4.0	≥4.5	≥4.5	≥4.5	≥4.5	≥4.5	≥4.5

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Technical Data Sheet - Continued

ADDITIONAL QUALITY SPECIFICATIONS

PARAMETER	UNIT	SPECIFICATION
EWT - CD	%	≥12.0 / ≥13.0 / ≥15.0
LAB - L	-	Not specified in source
LAB - A	-	-0.5 ±0.5 / -0.5 ±0.5 / -0.5 ±0.5
LAB - B	-	1.6 ±0.5 / 1.6 ±0.5 / 1.8 ±0.5
Dirt count 0.05-0.5 mm ²	pcs/m ²	≤30
Dirt count 0.5-1.0 mm ²	pcs/m ²	≤20
Dirt count above 1.0 mm ²	pcs/m ²	0

Note: Values are transcribed from the supplied TRACING PAPER source document. Where the source does not provide a value, no value has been added.