

PUZZLE BOARD

Technical Data Sheet

PRODUCT	GRADE
Puzzle Board	As supplied

GRAMMAGE AND CALIPER RANGE

GRAMMAGE	CALIPER	GRAMMAGE	CALIPER
600 g/m ²	0.85 mm	1250 g/m ²	1.87 mm
650 g/m ²	0.93 mm	1300 g/m ²	1.95 mm
700 g/m ²	1.01 mm	1350 g/m ²	2.03 mm
750 g/m ²	1.09 mm	1400 g/m ²	2.10 mm
800 g/m ²	1.17 mm	1450 g/m ²	2.18 mm
850 g/m ²	1.25 mm	1500 g/m ²	2.26 mm
900 g/m ²	1.32 mm	1550 g/m ²	2.34 mm
950 g/m ²	1.40 mm	1600 g/m ²	2.42 mm
1000 g/m ²	1.48 mm	1650 g/m ²	2.50 mm
1050 g/m ²	1.56 mm	1700 g/m ²	2.57 mm
1100 g/m ²	1.64 mm	1750 g/m ²	2.65 mm
1150 g/m ²	1.72 mm	1800 g/m ²	2.73 mm
1200 g/m ²	1.80 mm		

DIMENSIONAL AND MOISTURE REQUIREMENTS

PARAMETER	UNIT	SPECIFICATION
Grammage tolerance	%	± 5
Size tolerance, CD	mm	+3 / -1
Size tolerance, MD	mm	+5 / -1
Moisture	%	8.0 ± 2.0

Values subject to final agreed product specification.