

BROWN KRAFT CARD

Technical Data Sheet

PRODUCT	GRADE
Brown Kraft Card	As supplied

PERFORMANCE BY GRAMMAGE

PARAMETER	UNIT	SPECIFICATION
Basis weight	g/m ²	190: 190 ± 5.0; 200: 200 ± 6.0; 220: 220 ± 7.0; 250: 250 ± 8.0; 270: 270 ± 9.0; 280: 280 ± 9.0; 290: 290 ± 10.0; 300: 300 ± 10.0; 330: 330 ± 12.0; 400: 400 ± 14.0; 420: 420 ± 15.0; 440: 440 ± 15.0.
Bursting strength	kPa	190: 680; 200: 710; 220: 748; 250: 790; 270: 825; 280: 837; 290: 850; 300: 900; 330: 920; 400: 957; 420: 1134; 440: 1180.
RCT, CD*	kPa·m ² /g	190 - 300: 10.5 - 11.0; 330 - 440: 10.0.
Moisture	%	190 - 220: 8.0 ± 2.0; 250 - 440: 8.0 ± 3.0.
Folding endurance, CD	times	≥ 100
Internal bond strength	J/m ²	≥ 120
Water absorption, surface reference	-	50 / 60
Test condition	-	Temperature 23 °C; relative humidity 50 %.
Bursting-strength standard	-	Below 160 g/m ² : GB/T 454; 160 g/m ² and above: GB/T 1539.
Internal reference mark	-	Items marked * are internal reference only and not used for outgoing inspection or customer acceptance.

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