

BLACK PAPER

Technical Data Sheet

PRODUCT	GRADE
Black Paper	Recycled / Virgin

GRAMMAGE AND CALIPER RANGE

GRAMMAGE		CALIPER	
80 g/m²	0.096 mm	300 g/m²	0.360 mm
110 g/m²	0.132 mm	350 g/m²	0.420 mm
120 g/m²	0.144 mm	400 g/m²	0.480 mm
150 g/m²	0.180 mm	450 g/m²	0.540 mm
180 g/m²	0.216 mm	500 g/m²	0.600 mm
200 g/m²	0.240 mm	550 g/m²	0.660 mm
230 g/m²	0.276 mm	600 g/m²	0.720 mm
250 g/m²	0.300 mm		

QUALITY AND SUPPLY SPECIFICATIONS

PARAMETER	UNIT	SPECIFICATION
Colour grades	-	Recycled Black Paper / Virgin Black Paper; supplied caliper values are the same for both grades.
pH value	-	7
Moisture	%	10 ± 2
Cobb	g/m²	25 - 35
Ply bond	kPa	≥ 400
Size tolerance	mm	± 3
Machine deckle	mm	1575 - 1680; 1760 - 1880; 2640 - 2800
Roll width	mm	600 - 2800
Roll diameter	mm	1100 - 1300
Supply format	-	Core 3 in; rolls 787 / 889; sheets 787×1092 / 889×1194 mm